

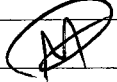
Work Order ID 126925

Monday, December 01, 2014 11:33:34 AM

126925

Page 1

Item ID: D3823-2KGY Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rear Overhead-RH - Sub-Component Of #D206-781-161 Grey
 Start Date: 11/27/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/02/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: 14-12-01 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| d3823 | Rev C |

| | | | | | | | | |
|--------------|------------------------------|------------------------------------|--|--|--|--|--|-------------------|
| 100 | | 0.00 | | | | | | DAG 07 9-89 |
| *100* | HandThermo | Memo | | | | | | |
| | Hand Finishing Thermoforming | 1-Cut Sheet to required Blank size | | | | | | 17/12/08 |

| | | | | | | | | |
|--------------|------------------------------|-------------------------------|--|--|--|--|--|-------------------|
| 105 | | 0.00 | | | | | | DAG 07 9-89 |
| *105* | HandThermo | Memo | | | | | | |
| | Hand Finishing Thermoforming | Dry Sheet as per QSI022 KYDEX | | | | | | 17/12/08 |
| | | Temp: 114 deg. F | | | | | | |
| | | Time IN: 5:00 PM | | | | | | |
| | | Time OUT: 6:00 AM | | | | | | |

DEC 07 2014

Per.....

Work Order ID 126925

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| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|-------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------|
| 110 | | 0.00 | | | | | | | DAS 07 9-29 |
| *110* | | 0.00 | | | | X/ | | | 14/12/08 |
| Thermoform | Memo | | | | | | | | |
| Thermoforming Machine | 1-Machine Set-Up | | | | | | | | |
| | 2-Pre-heat Tool to required temp. | | | | | | | | |
| | 3-Thermoform as per Dwg and Folio #FTA031 using tool DT9113 | | | | | | | | |
| | Dwg Rev: <u>A</u> | | | | | | | | |
| | Folio Rev: <u>B</u> | | | | | | | | |
| | Visually inspect for proper formation and texture | | | | | | | | |
| 140 | | 0.00 | | | | | | | DAS 07 9-29 |
| *140* | | 0.00 | | | | X/ | | | 14/12/15 |
| HandThermo | Memo | | | | | | | | |
| Hand Finishing Thermoforming | 1-Trim to finished dimensions as per Dwg | | | | | | | | |
| 150 | QC2- Inspect parts off machine FAI/FAIB | 0.00 | | | | | | | DAS 07 9-29 |
| *150* | | 0.00 | | | | X/ | | | 14/12/15 |
| QC | Memo | | | | | | | | |
| Quality Control | Complete FAI document | | | | | | | | |

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Item ID: D3823-2KGY

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rear Overhead-RH - Sub-Component Of #D206-781-161 Grey

Start Date: 11/27/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/02/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|-----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------|
| 160 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | DAS 38 9-89 |
| *160* | | | | | | ② | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | DEC 18 2014 |

170

Identify as per dwg & Stock Location: _____

0.00

PPD 126914

170

Packaging

Memo

0.00

①

DEC 18 2014

DAS
46
9-89

Packaging

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

14/12/18

Quality Control

mf
14-12-18

Picklist Print

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Page 1

Work Order ID: 126925

126925

Parent Item: D3823-2KGY

D3823-2KGY

Parent Item Name: Rear Overhead-RH - Sub-Component Of #D206-781-161 Grey

Start Date: 11/27/14

Required Date: 12/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
Add Step 105 Dry Material 10/04/21 DL

IPP Rev. B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MKYD6185S.080-P3-52068 | | Purchased | | No | | | sf | 3,800.000 | | 12 | | | |

MKYD6185S 080-P3-52068

Kydex steel grey (52"x96"-.080)

14/12/08

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| LAIRD | 1180 | |
| m129546 | 347 | |
| m129760 | 347 | |
| m130383 | 486 | |
| therm | 2620 | |
| 119476 | 61 | |
| 121902 | 819 | |
| 122181 | 1046 | |
| m127759 | 347 | |
| m128321 | 347 | |

12 sg At.

| | | |
|---------------------------------------|---------------|------------------------------------|
| DART AEROSPACE LTD | | Work Order: 126925 |
| Description: Rear Overhead, RH | | Part Number: D3823-2KIV/KGY |
| Inspection Dwg: D3823 | Rev: C | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

THERMOFORMING SECTION

| Description | Accept | Reject | Method of Inspection | Comments |
|-----------------------------------------------------------------|--------|--------|----------------------|----------|
| Inside Radii less than <u>N/A</u> | | | | |
| Shape Definition | ✓ | | | |
| Texture Retention | ✓ | | | |
| Material imperfections such as bumps, cracks, voids, scratching | ✓ | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

DAS
07
9-89

Measured by: 07
9-89 **Date:** 17/12/08

TRIMMING SECTION

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 0.5 | Min | 0.58" | ✓ | | | |
| 0.44 | Min | 0.50" | ✓ | | | |
| 1.75 | Min | 1.88" | ✓ | | | |
| 0.045 | Min | 0.066" | ✓ | | | |
| 0.055 | Min | 0.071" | ✓ | | | |
| | | | | | | |
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DAS
07
9-89

Measured by: 07
9-89 **Date:** 14/12/15

Audited by: 38
9-89 **Date:** DEC 18 2014

Prototype Approval: N/A **Date:** N/A

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|-----------------------|--------------------|
| A | 09.06.26 | New Issue | KJ <i>[Signature]</i> | <i>[Signature]</i> |

